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ABSTRACT

An apparatus for folding sheet material, including a fold blade having a rounded folding surface, a fold roller, and drive means for moving at least one of the fold blade and the fold roller into operable communication such that the fold roller passes around or along the rounded folding surface.

1. A method of folding sheet material, comprising:
providing a fold blade having a rounded folding surface;
providing a fold roller;
driving the fold blade and the fold roller into operable communication such that the fold roller passes around or along the rounded folding surface.